

LAI Educational Network

October 2006



Lean Aerospace Initiative (LAI) Formed in 1993

- Industry
 - Airframe, engine, avionics, missile and space companies
- Government
 - Air Force agencies, system program offices, and headquarters
 - NASA, Army, Navy
 - Department of Defense
- Academia
 - MIT Schools of Engineering and Management
 - Educational Network (2003)



A national consortium for research, implementation and diffusion of lean practices



EdNet Impetus: Dec 2000 LAI Exec Board Roundtable

"A curriculum should be developed so that lean principles could be taught at key universities, businesses and military institutions across the country and be used for training new members of the acquisition community"

Source: "Most frequent opportunities identified in the Exec Board Roundtable, Breakout Sessions and Canvas of Members", Fred Stahl, Jan 2, 2001



EdNet Vision & Mission

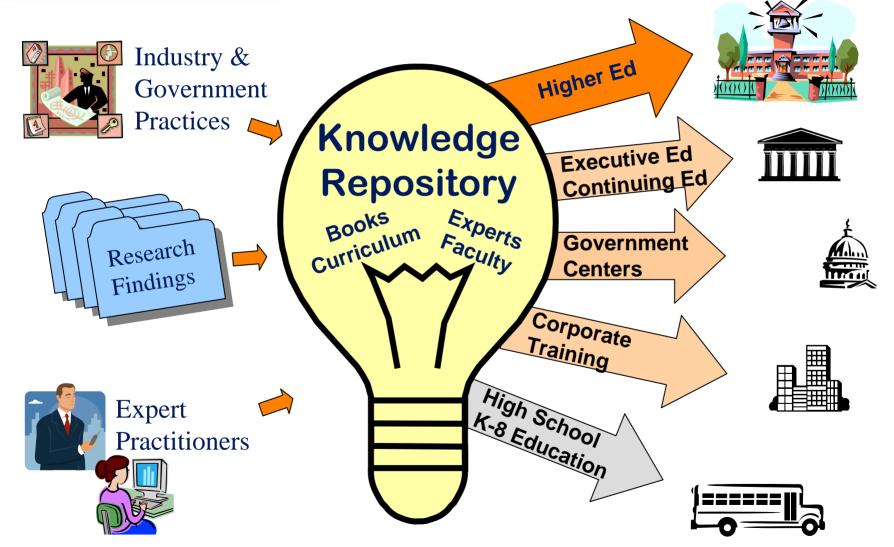
Vision: EdNet is a learning community dedicated to creating, deploying, and continuously improving curriculum for enterprise excellence; noticeably impacting workforce capability; and recognized as a model of collaborative innovation.

Mission: EdNet will leverage member's expertise and resources through collaboration and networking to accelerate the development and deployment of curriculum for achieving enterprise excellence.

Educate, Motivate, Innovate



Education & Training Landscape





The Focus of EdNet

EdNet Enables Thought Leadership

- Knowledge network
- Link academics to industry & government
- Target audience: current and future leaders and professional workforce





NCCA and Business Model

No Cost Collaborative Agreement (NCAA)

- Between member schools and MIT
- Allows sharing of Intellectual Property
- Annual meeting
- Three Advisors 1 each from MIT, Government schools, all other schools

Business Model

- LAI @ MIT provides core funding to sustain EdNet operations: leadership, staff, web site, pubs, etc.
- No financial liens nor gains for member schools
- Faculty volunteer time for EdNet activities and curriculum development, support own travel costs
- LAI Lean Academy instructors compensated



LAI EdNet Schools

October, 2006

AFIT AZ State U Cal Poly SLO Cranfield (UK) DAU **Embry-Riddle** Georgia Tech Indiana State Univ Jacksonville Univ Loyola Marymount Macon State Col MIT **Old Dominion Univ** North Carolina State **Purdue Univ** St. Louis Univ, MO

3 UK schools • • •

31 Member Schools

San Jose State Univ U of AL, Huntsville U of Iowa U of Michigan **U MO Rolla** USC U of Bath (UK) U of South Florida U of Tenn, Knoxville U of New Orleans U of Louisiana, Lafayette U of Warwick (UK) Wichita State Univ Wright State Univ WPI



LAI Lean Academy® Course

Curriculum

- Lean Enterprise fundamentals
- Intense one week format
- Active learning pedagogy
- On-site or on-campus
- Before and after lean proficiency measured
- Targeted audience
 - Instructors
 - Undergraduate or graduate
 - Interns, coops, new hires





Strategy

- Develop curriculum
- Develop faculty competency
- Start with on-site offerings
- Diffuse to on-campus offerings
- Link academia with industry



Ed Netial Lean Concepts and Terminology **Covered in the Curriculum**

- **Processes**
- Value
- Value stream
- 7 types of waste
- **5 S**
- **Flow**
- Cycle time
- Takt time
- **Balanced work**
- Single piece flow •
- Standard work
- **Kitting**
- **Pull System**
- Kanban
- Visual control

- Andon
- Mistake proofing
- Lean engineering
- Supply chains
- **IPTs**
- **IPPD**
- **Systems Engineering**
- SPC
- Six Sigma
- 5 Whys
- Kaizen
- **Multi-voting**
- **Enterprises**
- **Stakeholders**
- Internal customers

- External customers
- **Process maps**
- Continuous improvement
- Price vs cost
- **DFMA**
- **Key characteristics**
- **Production simulation**
- Solids based modeling
- Pareto charts
- **Histograms**
- Cause & effect diagrams
- **Product lifecycle**
- Lifecycle costs
- And more.....



LAI Lean Academy®: Expanding Audiences

2003 - 1 course

Summer interns and coop students

2004 - 6 courses

Summer interns, coops, new hires

2005 - 9 courses

- Summer interns, coops, new hires, experienced employees, suppliers
- On campus undergrads and graduate students

2006 - 12 courses

- Industry employees with little Lean knowledge
- USAF enlisted and officer personnel
- Evening MBA students
- USC senior capstone ISE design subject
- Open enrollment offering by U of AL Huntsville

Robust course adaptable to varied audiences



EdNet Strategic Directions

Evolve & diffuse the LAI Lean Academy®



Develop advanced curriculum

Create an effective learning community

Be a model of collaborative innovation

Establish EdNet Centers in strategic locations

Details in EdNet Strategic Plan



Current Situation

- Reduction in USAF core funding for LAI starting Oct 06 translates to reduction in core funding to sustain EdNet
- Options to be considered
 - Develop additional sources of core funding
 - Replace LAI as EdNet host & develop new funding
 - Increase fee for LAI Lean Academy to full market price
 - Reduce scope of EdNet activities
 - Merge with LEAN or other group
 - Conclude EdNet
- Will be discussed at Wednesday business meeting.